


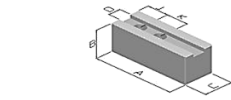


**THAME WORKHOLDING**  
 Field End, Thame Road  
 Long Crendon, Aylesbury  
 Bucks HP18 9EJ, England  
 Tel: 01844 208050  
 Email: sales@thameworkholding.com

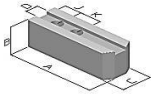


Chuck Type:  
**SAMCHULLY MH 212**

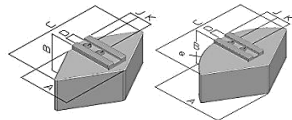
Fax: 01844 201699  
 Web: www.thameworkholding.com



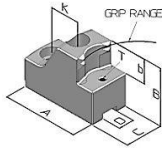
Type AS, AA



Type BS



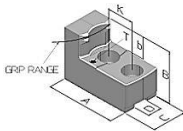
Type ES, EA      Type DS, DA



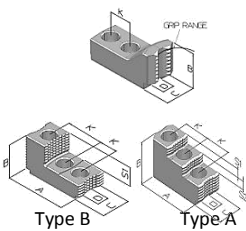
Serrated Soft Top Jaws 1.5x60°				Slot: 21mm	T-Nut to suit GP14		
Jaw Type	A	B	C	Kg/Set	Material	Part No.	
AS	130	50	50	6.5	080M15	BR13	
AA	130	51	51	2.5	Aluminium	AA13	
AS	130	80	50	10.4	080M15	DJ13	
AS	130	100	50	13.0	080M15	BD13	
AA	130	76	51	4.0	Aluminium	AB13	
AA	130	102	51	5.2	Aluminium	AC13	
BS	145	50	50	7.3	080M15	PT13	

Full Wrap Top Jaws 1.5x60°							
DS	132	76	240	28.0	080M15	CN33	
DA	132	76	240	10.0	Aluminium	HN33	
DA	132	100	240	13.2	Aluminium	HN34	
ES	147	76	304Ø	41.0	080M15	SG13	
EA	136	76	304Ø	15.0	Aluminium	AG13	

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GP14		
B	C	b				
59	50	25				
Gripping Ranges				590M17		
66-122mm					LE05	
121-184mm					LE10	
184-251mm					LE16	
251-310mm					LE23	

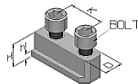


Adjustagrip Hard Jaws - Internal Clamping						
B	C	b				
59	50	25		590M17		
Gripping Ranges						
97-160mm					ME08	
160-219mm					ME14	
219-281mm					ME20	
281-340mm					ME26	



Adjustagrip Hard Bar Jaws					
B	C	Grip Range			
49	50	43-98mm	590M17	KK33	

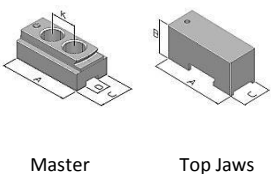
Hard Reversible Top Jaws						
	A	B	C	S1	S2	
B	98	60	50	22		590M17 GT13
A	103	70	50	17	17	GT14



T-Nuts						
D	H	h	K	Bolt		
21	30	11.5	30	M16	817M40	GP14



Height Pins for Adjustagrips			
H	WAF	Thread	
5	13	M8	IU05
10	13	M8	IU10
15	13	M8	IU15
20	13	M8	IU20
25	13	M8	IU25



Quick Change Jaws						
	A	B	C	K		
Master	85.5	34.5	50	30	590M17	QK13
Standard	110	50	50		080M15	QS12
Tall	110	80	50		080M15	QT12
Pointed	135	50	50		080M15	QL12

**Thame Workholding also design and manufacture jaws to suit your specific workpieces.**