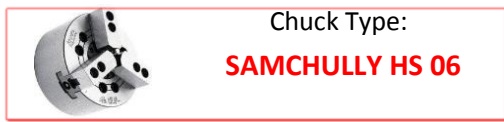


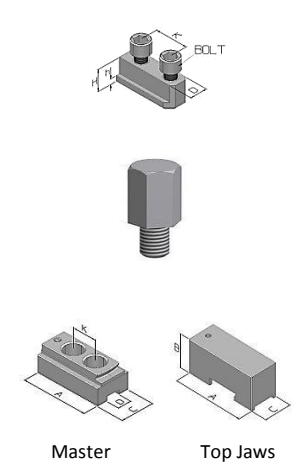
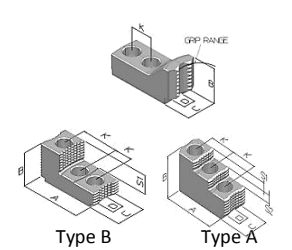
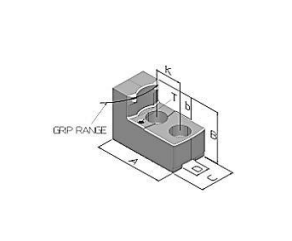
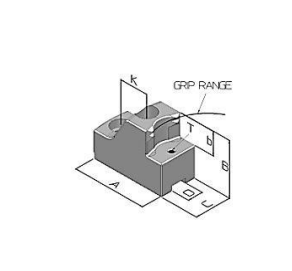
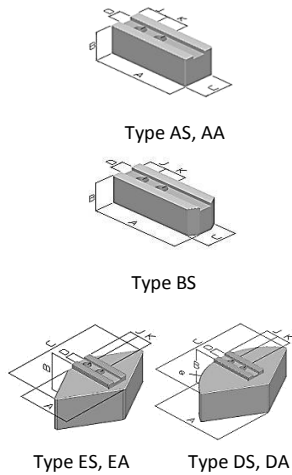


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Chuck Type:  
**SAMCHULLY HS 06**

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| Serrated Soft Top Jaws 1.5x60° |    |    |    | Slot: 12mm | T-Nut to suit GP07 |          |  |
|--------------------------------|----|----|----|------------|--------------------|----------|--|
| Jaw Type                       | A  | B  | C  | Kg/Set     | Material           | Part No. |  |
| AS                             | 72 | 35 | 30 | 1.3        | 080M15             | BO06     |  |
| AA                             | 72 | 38 | 32 | 0.7        | Aluminium          | AA06     |  |
| BS                             | 72 | 30 | 30 | 1.0        | 080M15             | BA06     |  |
| AS                             | 72 | 30 | 30 | 1.1        | 080M15             | BQ06     |  |
| AS                             | 72 | 40 | 30 | 1.5        | 080M15             | BB06     |  |
| AS                             | 72 | 50 | 30 | 1.8        | 080M15             | BC06     |  |
| AS                             | 72 | 60 | 30 | 2.2        | 080M15             | DJ06     |  |
| AA                             | 72 | 76 | 32 | 1.4        | Aluminium          | AB06     |  |
| BS                             | 82 | 30 | 30 | 1.3        | 080M15             | PT06     |  |

| Full Wrap Top Jaws 1.5x60° |    |     |      |        |           |          |
|----------------------------|----|-----|------|--------|-----------|----------|
| Jaw Type                   | A  | B   | C    | Kg/Set | Material  | Part No. |
| DS                         | 60 | 60  | 120  | 9.0    | 080M15    | CN16     |
| DA                         | 64 | 64  | 120  | 3.2    | Aluminium | HN16     |
| DA                         | 64 | 100 | 120  | 5.0    | Aluminium | HN17     |
| ES                         | 76 | 76  | 169∅ | 13.0   | 080M15    | SG06     |
| EA                         | 76 | 76  | 169∅ | 6.0    | Aluminium | AG06     |

| Adjustagrip Hard Jaws - External Clamping |    |    |  | T-Nut to suit GP07 |
|---|----|----|--|--------------------|
| B   | C  | b  |  |                    |
| 49  | 35 | 20 |  | 590M17             |
| Gripping Ranges                           |    |    |  |                    |
| 27-44mm                                   |    |    |  | LA03               |
| 40-63mm                                   |    |    |  | LA04               |
| 54-77mm                                   |    |    |  | LA06               |
| 68-92mm                                   |    |    |  | LA07               |
| 84-108mm                                  |    |    |  | LA09               |

| Adjustagrip Hard Jaws - Internal Clamping |    |    |  |        |
|---|----|----|--|--------|
| B   | C  | b  |  |        |
| 49  | 35 | 20 |  | 590M17 |
| Gripping Ranges                           |    |    |  |        |
| 45-65mm                                   |    |    |  | MA05   |
| 52-76mm                                   |    |    |  | MA06   |
| 70-96mm                                   |    |    |  | MA07   |
| 93-118mm                                  |    |    |  | MA09   |

| Adjustagrip Hard Bar Jaws |    |            |  |        |      |
|---------------------------|----|------------|--|--------|------|
| B                         | C  | Grip Range |  |        |      |
| 39                        | 35 | 14-29mm    |  | 590M17 | KK16 |

| Hard Reversible Top Jaws |    |    |    |    |    |             |
|--------------------------|----|----|----|----|----|-------------|
|                          | A  | B  | C  | S1 | S2 |             |
| B                        | 66 | 38 | 35 | 14 |    | 590M17 GT06 |
| A                        | 68 | 50 | 35 | 11 | 11 | 590M17 GT07 |

| T-Nuts |      |     |    |      |        |      |
|--------|------|-----|----|------|--------|------|
| D      | H    | h   | K  | Bolt |        |      |
| 12     | 18.5 | 7.5 | 20 | M10  | 817M40 | GP07 |

| Height Pins for Adjustagrips |     |        |      |
|------------------------------|-----|--------|------|
| H                            | WAF | Thread |      |
| 5                            | 10  | M6     | IT05 |
| 10                           | 10  | M6     | IT10 |
| 15                           | 10  | M6     | IT15 |
| 20                           | 10  | M6     | IT20 |

| Quick Change Jaws |    |    |    |    |        |      |
|-------------------|----|----|----|----|--------|------|
|                   | A  | B  | C  | K  |        |      |
| Master            | 57 | 23 | 30 | 20 | 590M17 | QK06 |
| Standard          | 72 | 35 | 30 |    | 080M15 | QS06 |
| Tall              | 72 | 50 | 30 |    | 080M15 | QT06 |
| Pointed           | 80 | 35 | 30 |    | 080M15 | QL06 |

**Thame Workholding also design and manufacture jaws to suit your specific workpieces.**