



THAME WORKHOLDING

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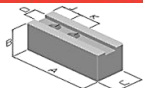


Chuck Type:

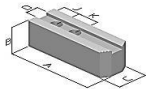
SMW-AUTOBLOK BH-M 210

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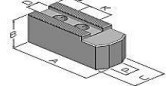
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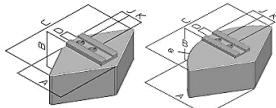
Type AS, AA



Type BS

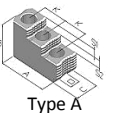
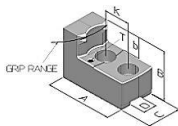
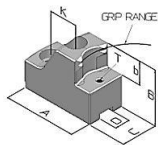


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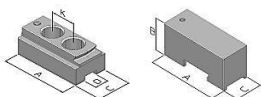
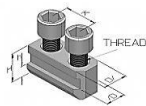


Type DS, DA

Type ES, EA



Type A



Master

Top Jaws

Serrated Soft Top Jaws 1.5x60° Slot: 14mm T-Nut to suit GF213

Jaw Type	A	B	C	Kg/Set	Material	Part No.
AS	90	35	35	2.2	080M15	BQ08
AS	95	40	35	2.7	080M15	BO08
AA	95	44	32	1.1	Aluminium	AA08
BS	95	35	35	2.4	080M15	BA08
AS	95	50	35	3.4	080M15	BB08
AS	95	60	35	4.0	080M15	BC08
AS	95	80	35	5.4	080M15	DJ08
AA	95	76	32	1.9	Aluminium	AB08
AA	95	102	32	2.5	Aluminium	AC08
CS	85	40	35	2.2	080M15	CK08
CS	95	40	35	2.7	080M15	CK09
BS	102	40	35	2.9	080M15	PT08

Full Wrap Top Jaws 1.5x60°

DS	89	64	150	14.0	080M15	CN20
DA	76	64	150	5.0	Aluminium	HN20
DA	76	100	150	7.8	Aluminium	HN21
ES	99	76	Ø210	20.0	080M15	SG08
EA	99	76	Ø210	9.8	Aluminium	AG08

Adjustagrip Hard Jaws - External Clamping T-Nut to suit GF213

B	C	b	Material	Part No.
49	40	25	590M17	
Gripping Ranges				
32-75mm				
60-102mm				
88-132mm				
115-159mm				

Adjustagrip Hard Jaws - Internal Clamping

B	C	b	Material	Part No.
49	40	25	590M17	
Gripping Ranges				
51-92mm				
79-122mm				
111-155mm				
140mm-185mm				

Adjustagrip Hard Bar Jaws

B	C	Grip Range	Material	Part No.
49	40	16-51mm	590M17	KK20

Hard Reversible Top Jaws

A	B	C	S1	S2	Material	Part No.
A	86	50	35	11	590M17	GT08

T-Nuts

D	H	h	K	Bolt	Material	Part No.
16 to 14	20.5	7.5	25	M12	817M40	GF213

Height Pins for Adjustagrips

H	WAF	Thread	Part No.
5	10	M6	IU05
10	10	M6	IU10
15	10	M6	IU15
20	10	M6	IU20

Quick Change Jaws

	A	B	C	K	Material	Part No.
Master	67.5	27.5	31.8	25	590M17	QK08
Standard	90	40	35		080M15	QS08
Tall	90	60	35		080M15	QT08
Pointed	105	40	35		080M15	QL08

Thame Workholding also design and manufacture jaws to suit your specific workpieces.

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