



THAME WORKHOLDING

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Chuck Type:

KITAGAWA BS 310

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Serrated Soft Top Jaws 1.5x60°				Slot: 16mm	T-Nut to suit GP11		
Jaw Type	A	B	C	Kg/Set	Material	Part No.	
AS	110	40	40	3.4	080M15	BO10	
AA	110	51	38	1.7	Aluminium	AA10	
BS	110	40	40	3.1	080M15	BA10	
AS	110	60	40	4.5	080M15	BR10	
AS	110	80	40	6.5	080M15	DJ10	
AS	110	100	40	8.5	080M15	BD10	
AA	110	76	38	2.5	Aluminium	AB10	
AA	110	102	38	3.3	Aluminium	AC10	
BS	125	40	40	4.5	080M15	PT10	
AS	90	60	40	4.2	080M15	DK10	
CS	110	60	40	5.2	080M15	DK11	

Full Wrap Top Jaws 1.5x60°							
DS	102	64	170	20.0	080M15	CN25	
DA	102	64	170	7.0	Aluminium	HN25	
DA	102	100	170	10.9	Aluminium	HN26	
ES	122	76	254Ø	29.0	080M15	SG10	
EA	122	76	254Ø	13.0	Aluminium	AG10	

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GP11		
B	C	b				
59	40	25				
Gripping Ranges					590M17	
48-89mm						LC04
86-130mm						LC08
130-174mm						LC13
173-217mm						LC17
207-252mm						LC20
247-289mm						LC24

Adjustagrip Hard Jaws - Internal Clamping						
B	C	b				
59	40	25			590M17	
Gripping Ranges						
65-108mm						MC06
104-148mm						MC10
145-190mm						MC14
185-229mm						MC18

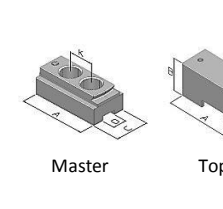
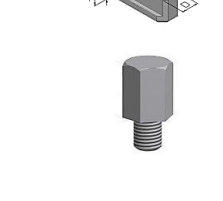
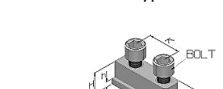
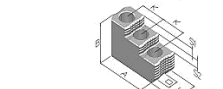
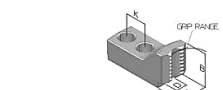
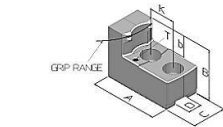
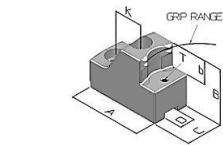
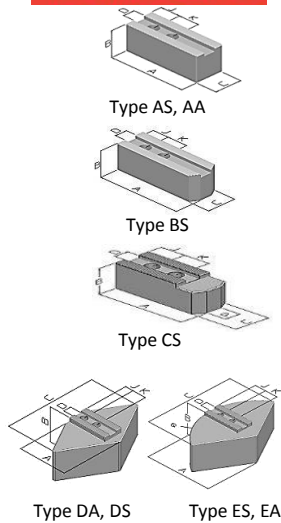
Adjustagrip Hard Bar Jaws						
B	C	Grip Range				
49	40	29-70mm			590M17	KK25

Hard Reversible Top Jaws							
A	A	B	C	S1	S2		
	99	60	40	15	15	590M17	GT10

T-Nuts							
D	H	h	K	Bolt			
16	21.5	8.5	30	M12	817M40	GP11	

Height Pins for Adjustagrips			
H	WAF	Thread	
5	13	M8	
10	13	M8	
15	13	M8	
20	13	M8	
25	13	M8	

Quick Change Jaws						
	A	B	C	K		
Master	79.5	34.5	40	30	590M17	QK10
Standard	100	40	40		080M15	QS10
Tall	100	60	40		080M15	QT10
Pointed	120	40	40		080M15	QL10



Thame Workholding also design and manufacture jaws to suit your specific workpieces.

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