



# THAME WORKHOLDING

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Chuck Type:

**KITAGAWA B 210**

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Serrated Soft Top Jaws 1.5x60°				Slot: 16mm	T-Nut to suit GP11	
Jaw Type	A	B	C	Kg/Set	Material	Part No.
AS	110	40	40	3.4	080M15	BO10
AA	110	51	38	1.7	Aluminium	AA10
BS	110	40	40	3.1	080M15	BA10
AS	110	60	40	4.5	080M15	BR10
AS	110	80	40	6.5	080M15	DJ10
AS	110	100	40	8.5	080M15	BD10
AA	110	76	38	2.5	Aluminium	AB10
AA	110	102	38	3.3	Aluminium	AC10
BS	125	40	40	4.5	080M15	PT10
AS	90	60	40	4.2	080M15	DK10
CS	110	60	40	5.2	080M15	DK11

Full Wrap Top Jaws 1.5x60°						
DS	102	64	170	20.0	080M15	CN25
DA	102	64	170	7.0	Aluminium	HN25
DA	102	100	170	10.9	Aluminium	HN26
ES	122	76	254∅	29.0	080M15	SG10
EA	122	76	254∅	13.0	Aluminium	AG10

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GP11	
	B	C	b		
	59	40	25	590M17	
Gripping Ranges					
	44-85mm				LC04
	82-125mm				LC08
	125-169mm				LC13
	168-212mm				LC17

Adjustagrip Hard Jaws - Internal Clamping					
	B	C	b		
	49	40	25	590M17	
Gripping Ranges					
	61-103mm				MC06
	100-143mm				MC10
	140-185mm				MC14
	180-224mm				MC18

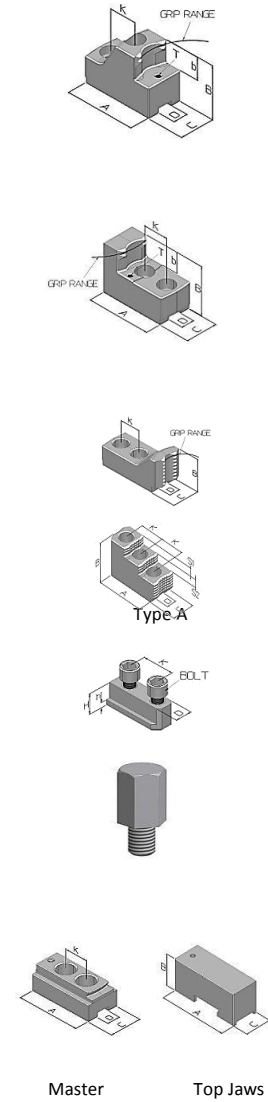
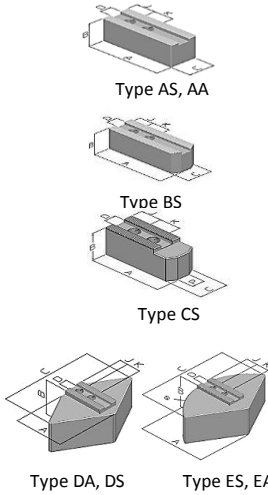
Adjustagrip Hard Bar Jaws					
	B	C	Grip Range		
	49	40	25-65mm	590M17	KK25

Hard Reversible Top Jaws							
	A	B	C	S1	S2		
A	99	60	40	15	15	590M17	GT10

T-Nuts							
	D	H	h	K	Bolt		
	16	21.5	8.5	30	M12	817M40	GP11

Height Pins for Adjustagrips							
	H	WAF	Thread				
	5	13	M8				IU05
	10	13	M8				IU10
	15	13	M8				IU15
	20	13	M8				IU20
	25	13	M8				IU25

Quick Change Jaws						
	A	B	C	K		
Master	79.5	34.5	40	30	590M17	QK10
Standard	100	40	40		080M15	QS10
Tall	100	60	40		080M15	QT10
Pointed	120	40	40		080M15	QL10



**Thame Workholding also design and manufacture jaws to suit your specific workpieces.**