



# THAME WORKHOLDING

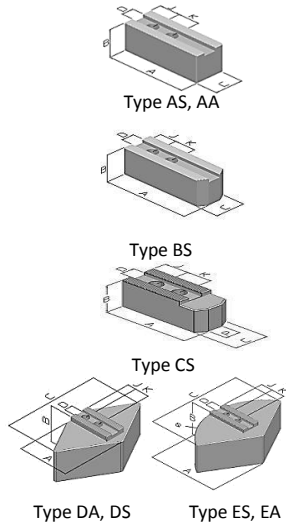
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Chuck Type:  
**KITAGAWA B 10**

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Serrated Soft Top Jaws 1.5x60°		Slot: 16mm			T-Nut to suit GP10	
Jaw Type	A	B	C	Kg/Set	Material	Part No.
AS	110	40	40	3.4	080M15	BO10
AA	110	51	38	1.7	Aluminium	AA10
BS	110	40	40	3.1	080M15	BA10
AS	110	60	40	4.5	080M15	BR10
AS	110	80	40	6.5	080M15	DJ10
AS	110	100	40	8.5	080M15	BD10
AA	110	76	38	2.5	Aluminium	AB10
AA	110	102	38	3.3	Aluminium	AC10
BS	125	40	40	4.5	080M15	PT10
AS	90	60	40	4.2	080M15	DK10
CS	110	60	40	5.2	080M15	DK11

Full Wrap Top Jaws 1.5x60°						
DS	102	64	170	20.0	080M15	CN25
DA	102	64	170	7.0	Aluminium	HN25
DA	102	100	170	10.9	Aluminium	HN26
ES	122	76	254∅	29.0	080M15	SG10
EA	122	76	254∅	13.0	Aluminium	AG10

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GP10	
	B	C	b		
	59	40	25		
Gripping Ranges				590M17	
41-81mm					LC04
78-121mm					LC08
121-165mm					LC13
164-209mm					LC17

Adjustagrip Hard Jaws - Internal Clamping				T-Nut to suit GP10	
	B	C	b		
	59	40	25	590M17	
Gripping Ranges					
57-100mm					MC06
96-140mm					MC10
137-181mm					MC14
176-221mm					MC18

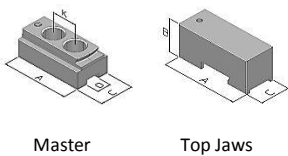
Adjustagrip Hard Bar Jaws				
	B	C	Grip Range	
	49	40	23-62mm	590M17 KK25

Hard Reversible Top Jaws						
	A	B	C	S1	S2	
A	99	60	40	15	15	590M17 GT10

T-Nuts						
	D	H	h	K	Bolt	
	16	23	8	30	M12	817M40 GP10

Height Pins for Adjustagrips				
	H	WAF	Thread	
	5	13	M8	IU05
	10	13	M8	IU10
	15	13	M8	IU15
	20	13	M8	IU20
	25	13	M8	IU25

Quick Change Jaws						
	A	B	C	K		
Master	79.5	34.5	40	30	590M17	QK10
Standard	100	40	40		080M15	QS10
Tall	100	60	40		080M15	QT10
Pointed	120	40	40		080M15	QL10



Thame Workholding also design and manufacture jaws to suit your specific workpieces.